



# State Machine Operation of Complex Systems

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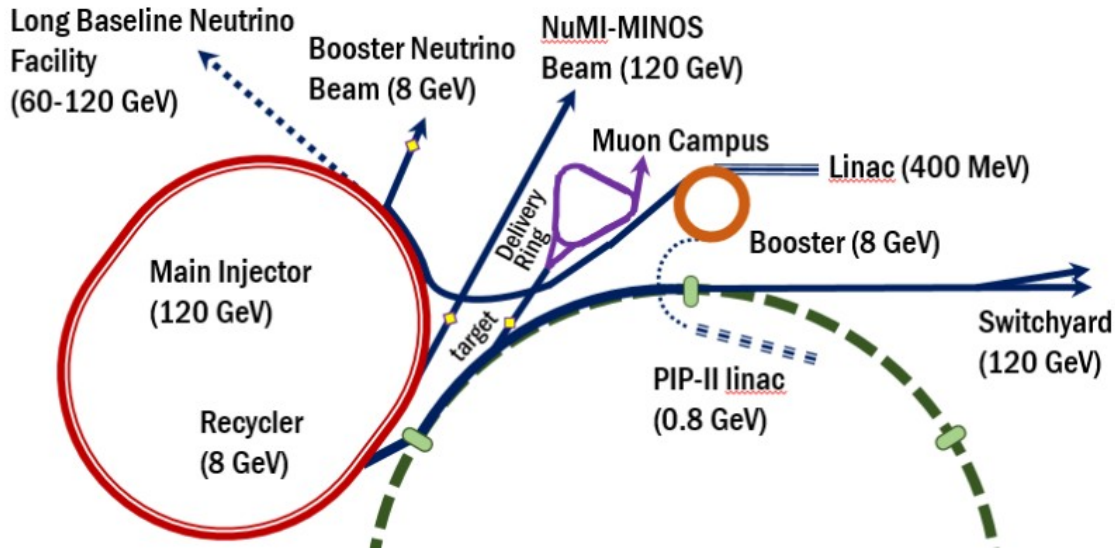
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# Fermilab Accelerator Complex



Series of accelerators  
Provides beam to several  
experiments

- LBNF, DUNE
- NuMI
- muon campus
- local neutrino experiments
- test beams

PIP-II will replace the existing LINAC



**PIP-II is the first US/DOE accelerator to be built with significant international contributions/partnerships.**

# PIP-II Mission

PIP-II is an essential upgrade to Fermilab accelerator complex to enable the world's most intense beam of neutrinos to LBNF/DUNE, and a broad physics research program for decades to come.

## PIP-II Capabilities

### Beam Power

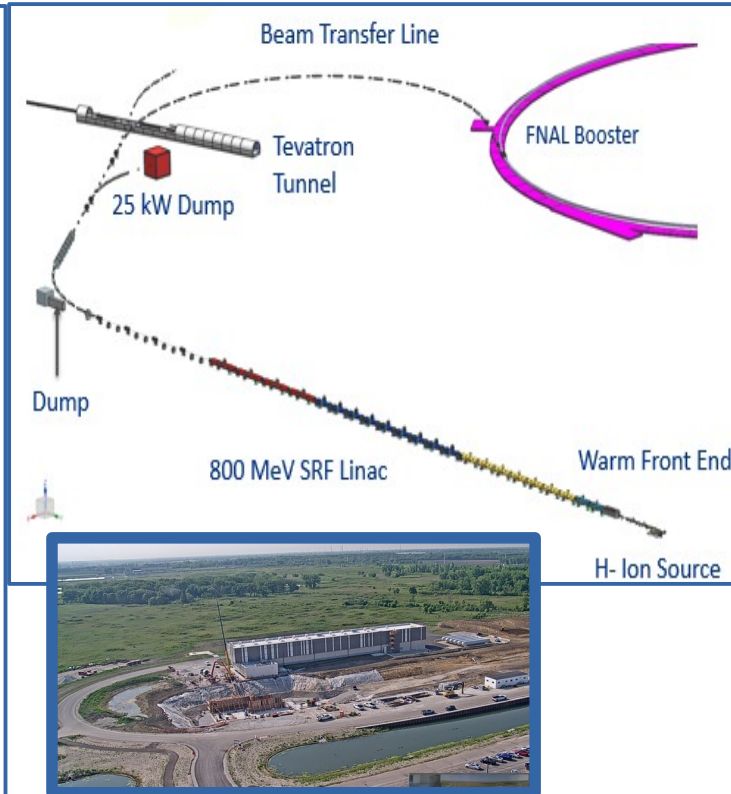
- 1.2 MW proton beam
- Upgradeable to multi-MW

### Flexibility, multi-user capability

- CW-compatible
- Customized beams
- Multi-user delivery

### Reliability

- Modernizes Fermilab accelerator complex



## PIP-II Scope

### 800 MeV H<sup>-</sup> SRF linac

- CW RF Operations

### Linac → Booster transfer line

### Accelerator Complex Upgrades

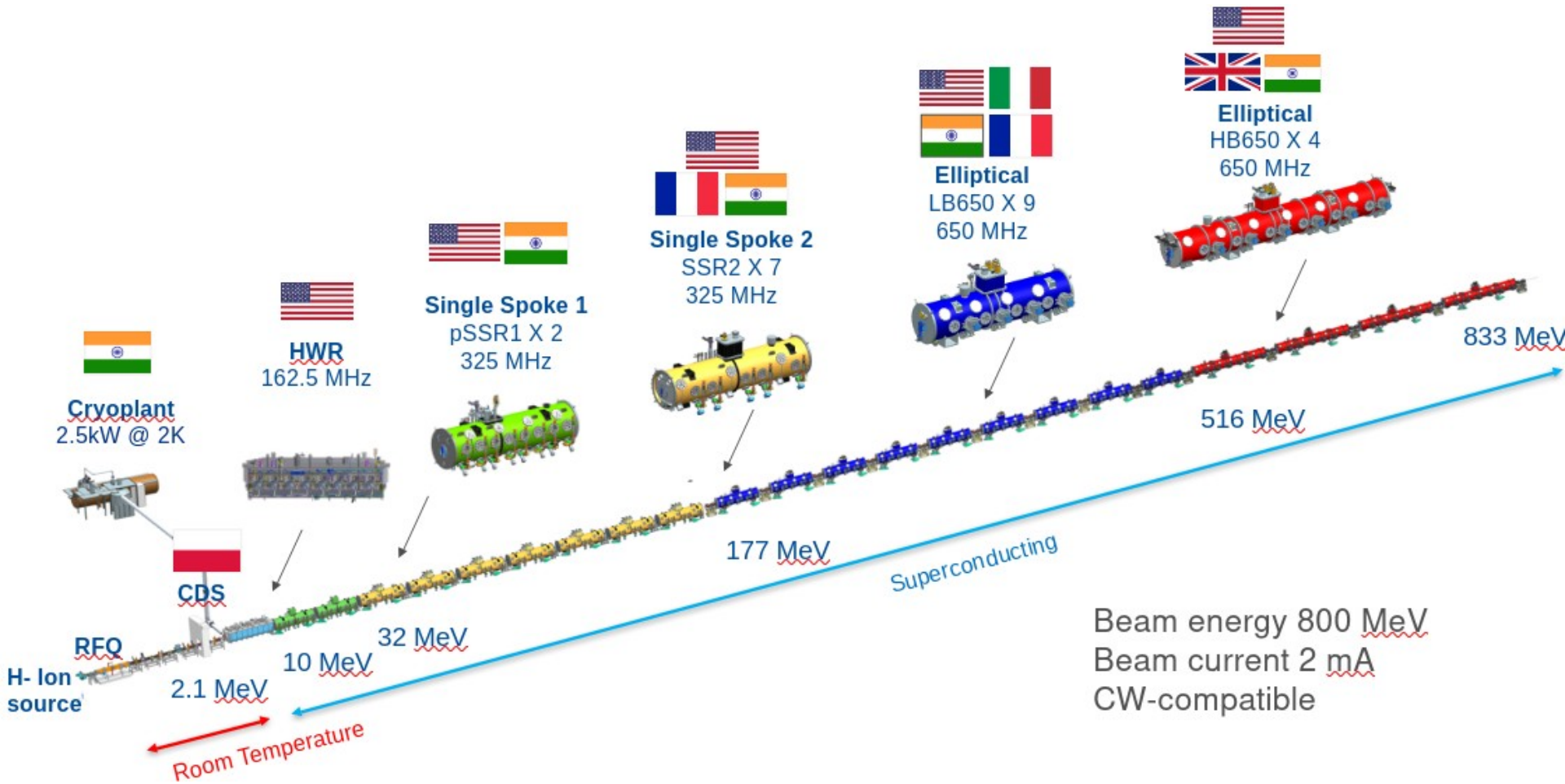
- Booster
- Recycler
- Main Injector

### Conventional Facilities

- Space reserved for 2 CMs for 1GeV Upgrade

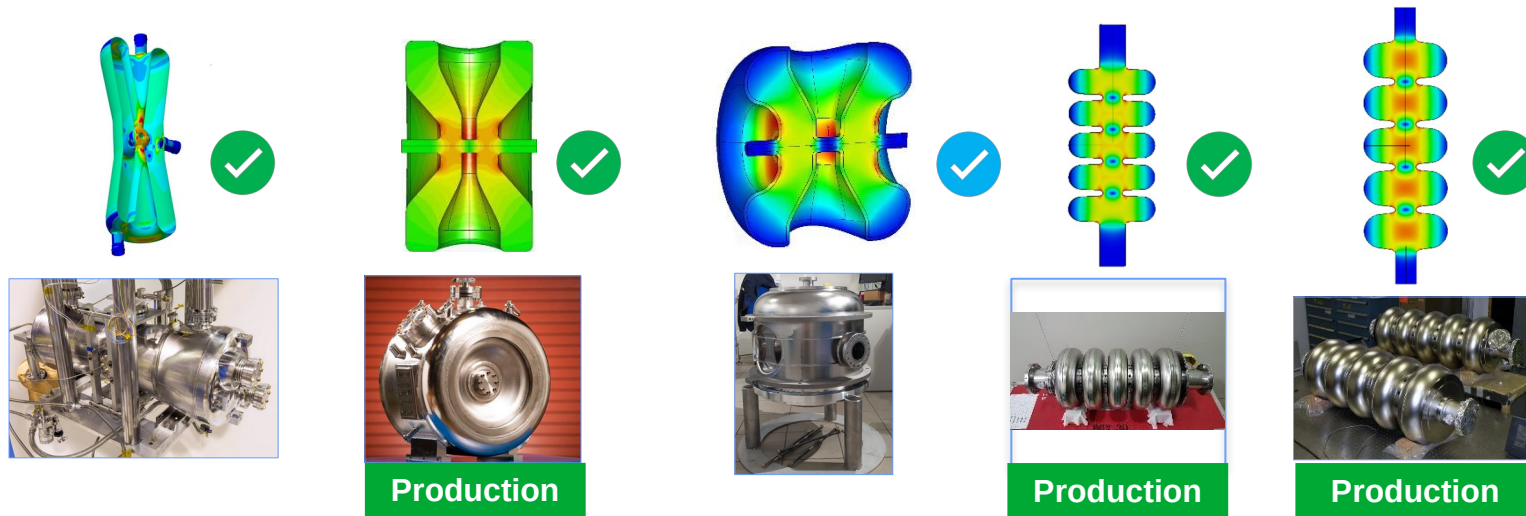
*The PIP-II scope enables the accelerator complex to reach 1.2 MW p-beam on LBNF target*

# PIP-II Superconducting LINAC



→ For more on PIP-II see D. Nicklaus FR1BCO02

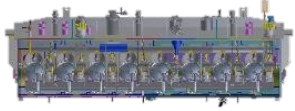
# PIP-II SRF Cavities<sup>1,2</sup>



Name (Qty.)	HWR (8)	SSR1 (16)	SSR2 (35)	LB650 (36)	HB650 (24)	Units
Type	Half-Wave	Single Spoke	Single Spoke	Elliptical	Elliptical	-
$\beta$	0.11	0.22	0.47	0.61	0.92	-
Frequency	162.5	325	325	650	650	MHz
Design $Q_0$	$0.5 \times 10^{10}$	$0.6 \times 10^{10}$	$0.8 \times 10^{10}$	$1.5 \times 10^{10}$	$2.0 \times 10^{10}$	-
Gradient	9.7	10	11.5	16.8	18.7	MV/m
N-doped	No	No	No	Mid-T bake	Yes	-

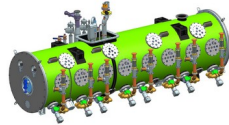
✓ Prototypes validated

# PIP-II Cryomodule Development



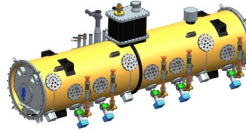
5.9 m

HWR



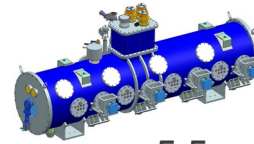
5.3 m

SSR1



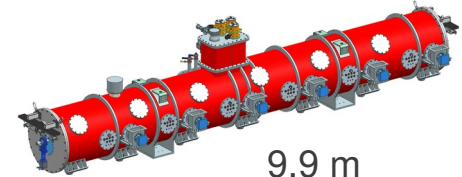
6.5 m

SSR2



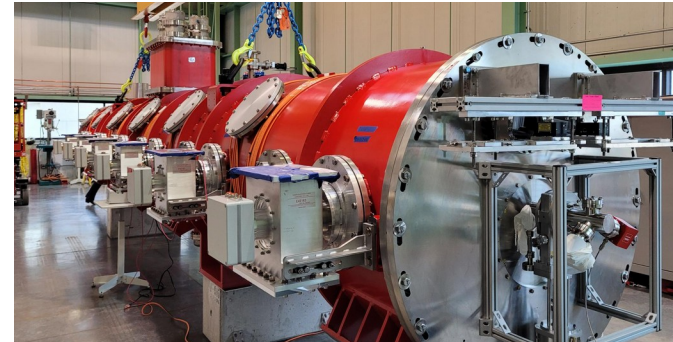
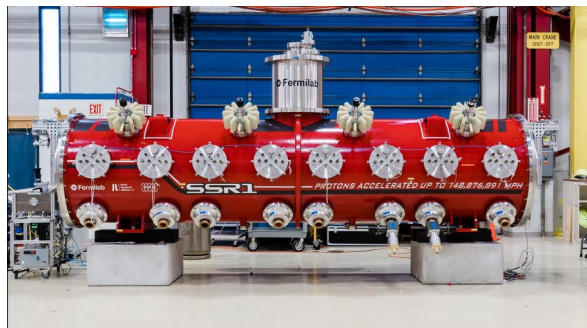
5.5 m

LB650

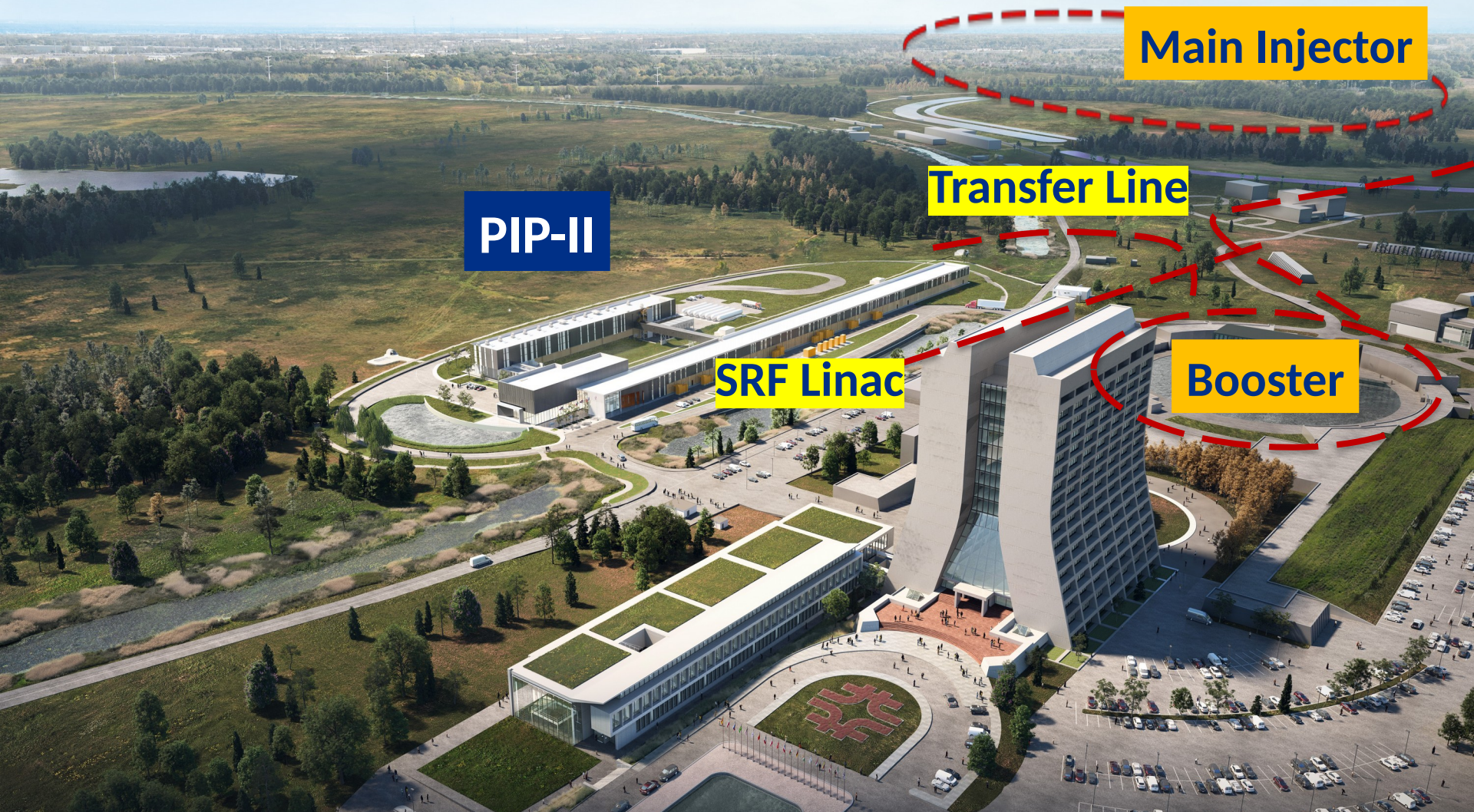


9.9 m

HB650



Argonne  
NATIONAL LABORATORY



***PIP-II will provide a highly capable, reliable, upgradeable and expandable scientific infrastructure with significant savings to DOE***



# Motivation: Complex Systems

In this context:

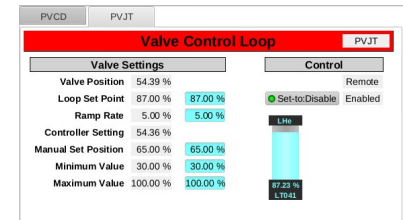
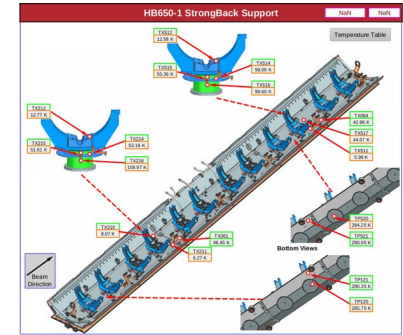
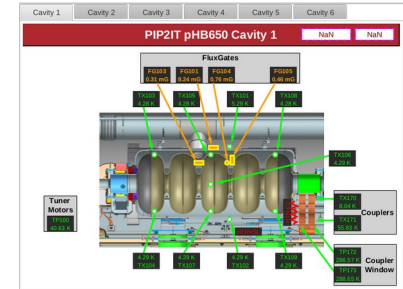
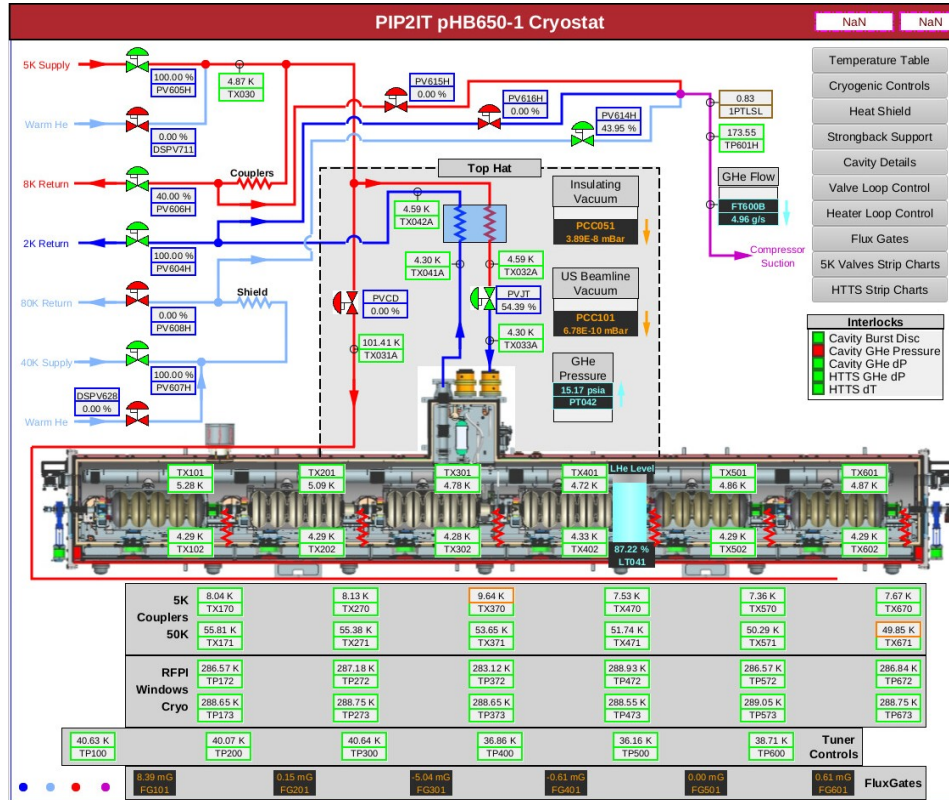
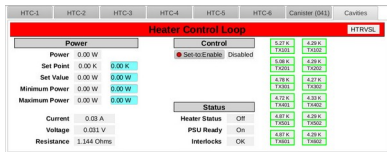
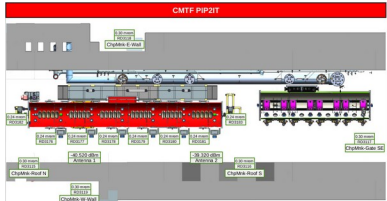
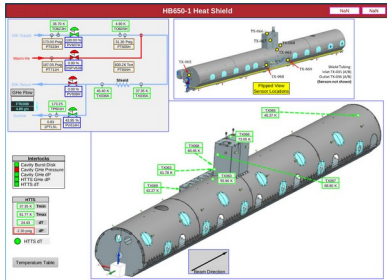
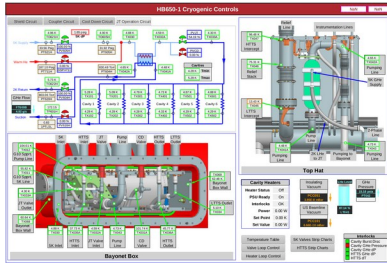
- A complex system can be any any field device or hardware to be controlled which has one or more sub-systems, and with many parameters, process variables (PVs)
- These systems have two – typically more – operational states
- For each state:
  - one, or more, sub-systems may be involved
  - different PVs of interest
  - different critical PVs
  - different alarm limits and severities for each PV
  - different archiving needs for each PV
- States may be static or dynamic
- Generally, the combinatorics are very large
- Operators cannot to reliably change all of these parameters for each system for each state

# Motivation: Complex Systems

The consequences of ignoring operational states:

- the alarms limits may be set too loosely
  - do not notify operators and thus do not protect the operation
- the alarms limits may be set too tightly
  - alarms are continuous and ignored or disabled – again affecting operation
- archived data
  - if scanned may miss events
  - if monitored and deadbands not adjusted will collect data inefficiently, or not at all
- a change in PVs, defined as critical to operation, may go unnoticed
- system experts may miss notifications

# Motivation: Complex Systems (w/out RF)



# Motivation: States of a Complex System – Example

## Example: Superconducting RF (SRF) Cryomodule

- Offline
- Vacuum Pumping – pumps, valves, gauges, interlocks (dynamic)
- Vacuum Pumped – same (static)
- Cooling HTTS – vacuum + valves, GHe flow, GHe pressure, temperatures, interlocks (dynamic – both vacuum and cryogenic)
- Cold HTTS – same PVs (static)
- Cooling 4K – vacuum + HTTS + additional valves, temperatures, LHe level, interlocks (dynamic – cavities, static for vacuum & HTTS)
- Cold 4K – same PVs (static)
- Cooling 2K – same + pump (dynamic)
- Cold 2K – same (static)
- ... additional cryogenic states
- Training RF – same vacuum & cryo PVs (static) + HPRF, LLRF, RFPI (dynamic)
- Powered RF – same vacuum, cryo, HPRF, LLRF, RFPI (static)
- Quenched ...
- Error ...
- Warming – all (dynamic)

# Motivation: Complex Systems – Example

**Example:** Superconducting RF (SRF) Cryomodule

In the previous example:

- “dynamic” refers to states in which it is expected that some value(s) change
  - expect large alarm ranges for these PVs
  - expect data to be archived periodically
- “static” refers to states in which PVs are not expected to change
  - tight alarm limits
  - expect data to be archived only when changing outside of deadband
- “static” states occur when previous state’s dynamic PVs reach target
- when testing, one may stop at a static state, e.g. for the weekend

# State Machine: What it is *NOT*

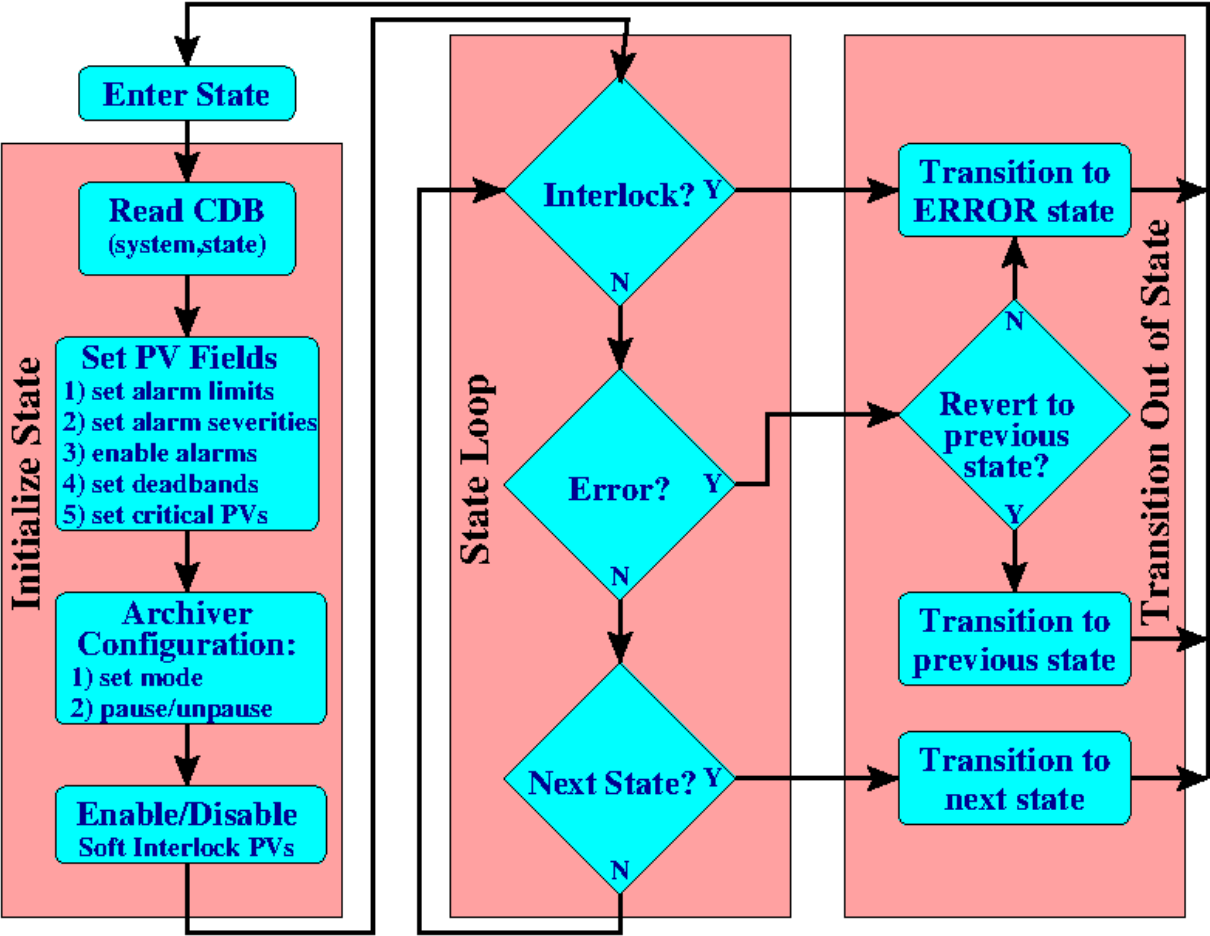
A state machine:

- is not intended to control the operation of a system
- in no way affects the operation of the system
- is not responsible for protecting equipment or personnel
- does not have user interactions

# State Machine: What it *IS*

- A State Machine *is* a finite state machine
- It is a passive process that monitors the entire complex system and:
  - identifies its state by monitoring system PVs
  - identifies the pertinent PVs for each state
  - adjusts alarm limits and severities to be pertinent to the state
  - adjusts how data are archived depending on the state
  - identifies critical PVs for the state

# State Machine: Algorithm





# State Machine: Implementation

- The State Machine is implemented within the EPICS framework using the EPICS State Notation Language
- 3 Components:
  - 1 state identifier – a passive program which monitors status or values of PVs, this can be a standalone IOC or part of another controls IOC
  - 2 database – relational database with identical tables (1 table for each state for each complex system)
  - 3 a sequence IOC implemented in EPICS state notation language
    - monitors state changes
    - reads database table associated with new state
    - dynamically changes PV alarm limits and severities
    - dynamically changes Archiver functionality
    - starts a monitor of critical PVs
      - typically used to notify sub-system experts
- IOC fields to be set: LOLO, LOW, HIGH, HIHI, LLSV, LSV, HSV, HHSV, ADEL
- The Archiver mode for each PV to be set as Monitor or Scan

# State Machine: Populating Database Tables

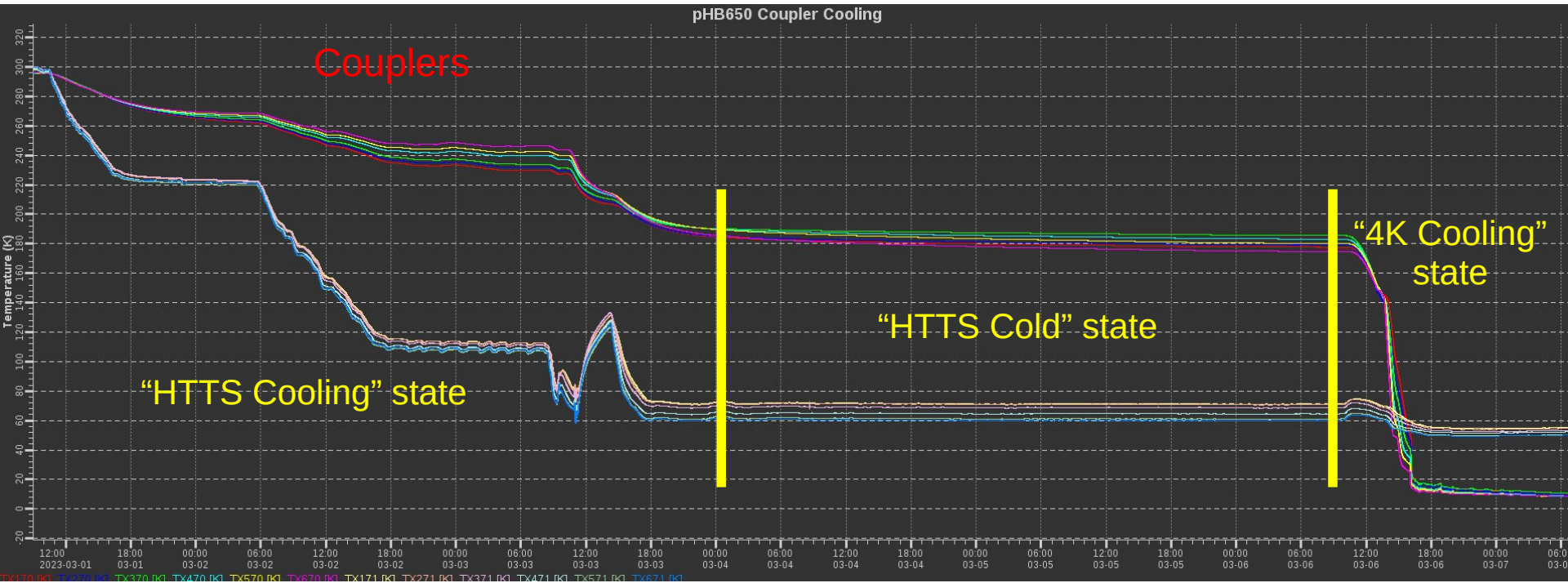
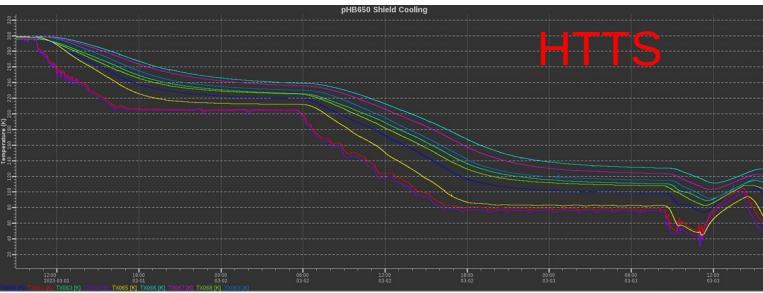
- populating the database tables requires the most effort
- sub-system experts begin with a template spreadsheet
- 1 sheet per state
- header corresponds to tables in database
- once populated, spreadsheets are loaded to database
- also helpful to ensure Archiver is correctly populated

1	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	
	2	CoolingHTTS Dynamic	PV Name	Description	Measured		ALARM				Units	ARCHIVER			AutoSMS	Transition		Group	
					Low	High	LoLo	Low	High	H/H		mode	frequency (s)	deadband		description	value	Name	Force PV
3		PIP2IT:pHB650_VAC_PPG051:VacP	IV vacuum pressure - pirani gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00	Vacuum	SSU-ALH	
4		PIP2IT:pHB650_VAC_PCC051:VacP	IV vacuum pressure - cold cathode gauge			1.0E-11	1.0E-10	1.0E-06	1.0E-05	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
5		PIP2IT:pHB650_VAC_PPG052:VacP	IV-turbo vacuum pressure - pirani gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
6		PIP2IT:pHB650_VAC_PCC052:VacP	IV-turbo vacuum pressure- cold cathode gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
7		PIP2IT:pHB650_VAC_PPG053:VacP	IV-scroll vacuum pressure - pirani gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
8		PIP2IT:pHB650_VAC_PPG101:VacP	BL vacuum pressure - pirani gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
9		PIP2IT:pHB650_VAC_PCC101:VacP	BL vacuum pressure - cold cathode gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
10		PIP2IT:pHB650_VAC_PII101:VacP	BL vacuum pressure - from ion pump			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
11		PIP2IT:pHB650_VAC_PPG103:VacP	BL-scroll vacuum pressure - pirani gauge			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
12		PIP2IT:pHB650_VAC_PCC171:VacP	IV vacuum pressure - cold cathode gauge at coupler 1			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
13		PIP2IT:pHB650_VAC_PCC271:VacP	IV vacuum pressure - cold cathode gauge at coupler 2			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
14		PIP2IT:pHB650_VAC_PCC371:VacP	IV vacuum pressure - cold cathode gauge at coupler 3			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
15		PIP2IT:pHB650_VAC_PCC471:VacP	IV vacuum pressure - cold cathode gauge at coupler 4			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
16		PIP2IT:pHB650_VAC_PCC571:VacP	IV vacuum pressure - cold cathode gauge at coupler 5			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
17		PIP2IT:pHB650_VAC_PCC671:VacP	IV vacuum pressure - cold cathode gauge at coupler 6			1.0E-14	1.0E-13	1.1E+03	1.1E+04	mbar	scan	300.0	0.00	0	N/A	0.00E+00			
18		PIP2IT:pHB650_VAC_PTI052:Current	IV turbo pump current			-2	-1	10	12	A	scan	1.0	0.00	0	N/A	0.00E+00			
19		PIP2IT:pHB650_VAC_PSI053:Current	IV scroll pump current			-2	-1	10	12	A	scan	1.0	0.00	0	N/A	0.00E+00			
20		PIP2IT:pHB650_VAC_PTC052:Temp	IV turbo controller temperature			-2	-1	80	90	C	scan	1.0	0.00	0	N/A	0.00E+00			
21		PIP2IT:pHB650_VAC_PTP052:Temp	IV turbo pump temperature			-2	-1	80	90	C	scan	1.0	0.00	0	N/A	0.00E+00			
22		PIP2IT:pHB650_VAC_PTF052:Freq	IV turbo pump frequency			-2	-1	70	80	Hz	scan	1.0	0.00	0	N/A	0.00E+00			
23		PIP2IT:pHB650_VAC_PTF102:Freq	BL turbo pump frequency			-2	-1	70	80	Hz	scan	1.0	0.00	0	N/A	0.00E+00			
24		PIP2IT:pHB650_VAC_PSI103:Current	BL scroll pump current			-2	-1	10	12	A	scan	1.0	0.00	0	N/A	0.00E+00			
25		PIP2IT:pHB650_VAC_PSI103:Current	BL scroll pump current			-2	-1	10	12	A	scan	1.0	0.00	0	N/A	0.00E+00			
26		PIP2IT:pHB650_VAC_VG101:ValveStatus	BL US gate valve status			-2	-1	5	6	-	scan	1.0	0.00	0	N/A	0.00E+00			
27		PIP2IT:pHB650_VAC_VG201:ValveStatus	BL DS gate valve status			-2	-1	5	6	-	scan	1.0	0.00	0	N/A	0.00E+00			
28		PIP2IT:pHB650_VAC_VT052:ValveStatus	IV turbo isolation valve display status			-2	-1	5	6	-	scan	1.0	0.00	0	N/A	0.00E+00			
29		PIP2IT:pHB650_VAC_VT053:ValveStatus	IV anti-suckback Open/Closed status			-2	-1	5	6	-	scan	1.0	0.00	0	N/A	0.00E+00			
30		PIP2IT:pHB650_VAC_VS053:ILK	IV anti-suckback interlock			-2	-1	5	6	-	scan	1.0	0.00	0	N/A	0.00E+00			
46																			
47		PIP2IT:pHB650_CRYO_TX101:TempK	Cav1 Upper			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0	atures:Silic	SSU-ALH	
48		PIP2IT:pHB650_CRYO_TX102:TempK	Cav1 Lower			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
49		PIP2IT:pHB650_CRYO_TX103:TempK	Cav1-Cel1 Upper			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
50		PIP2IT:pHB650_CRYO_TX104:TempK	Cav1-Cel1 Lower			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
51		PIP2IT:pHB650_CRYO_TX105:TempK	Cav1-Cel3 Upper			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
52		PIP2IT:pHB650_CRYO_TX106:TempK	Cav1-Cel3 Mid			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
53		PIP2IT:pHB650_CRYO_TX107:TempK	Cav1-Cel3 Lower			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			
54		PIP2IT:pHB650_CRYO_TX108:TempK	Cav1-Cel5 Upper			280.0	285.0	305.0	315.00	K	scan	1		0	N/A	0.0			



# State Machine: populating tables

- Can use history
- Group PVs, consider dynamic states, select range
- Static states – compute mean and std
  - used to set alarm limits
  - used to set dead bands



# Testing at PIP2IT

- PIP2IT is the PIP-II Integration Teststand
- first iteration included beam transport studies and 2 cryomodules (CMs)
- teststand to be used for CM testing prior to installation in the accelerator → EPICS
- from date? To June 2023, much of the control infrastructure was established
  - IOCs
  - services – HMIs, archiver, alarms, channel finder
- in addition to testings CMs, the teststand is being used to vet and make robust the EPICS tools and services
- State Machine operation of CMs will be introduced in phase-III testing, January 2024

# State Machines at PIP-II

- PIP-II Main Page HMI<sup>3</sup>
- Status at a glance
- Launcher for all systems



# Other Targets

Other complex systems for which State Machines may be considered:

- Warm Front End
- Cryogenics Plant
- Beamline accelerator components
- Beamline instrumentation
- Accelerator controls modernization (ACORN)
- States from State Machines can be used to simplify complex sequences

For more on ACORN see D. Finstrom – TUMBCMO20

# References

## References

1. ``The PIP-II Reference Design Report'', V. Lebedev et al., FERMILAB-DESIGN-2015-01, United States: N. p., 2015. Web. Doi:10.2172/1365571.
2. ``Fermilab Proton Accelerator Complex Status and Improvement Plans, V. Shiltsev,FERMILAB-PUB-017-129-APC.
3. ``PIP-II Parameters Physics Requirement Document (PDR), darft.

# Summary

- The PIP-II scope enables the accelerator complex to reach 1.2 MW p-beam on LBNF target
- A State Machine will be used for all PIP-II complex systems
- A complex system is one with one, or more, subsystems and two, or more states such that the combinatorics lead to  $10\text{-}10^5$  PVs with which to reckon
- A State Machine is a finite state machine which monitors the system and serves to make alarms and archiving relevant and robust in all phases of operation
- Does the State Machine need a new name?

## Questions?