EPICS-MQTT Interface

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ISIS Neutron and Muon Source 10th of October 2023

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Problem

- PLCs were being integrated into EPICS using a Python-PVA library that implemented CIP.
- Python CIP library no longer maintained.
- OPC-UA not available on all models.

Sensor PUBLISH MQTT PUB/SUB Broker SUBSCRIBE Client





Solution

- MQTT Lightweight publish/subscribe protocol ideal for low power devices with limited bandwidth. https://mqtt.org/
- Implementations available on most vendors and models of PLCs.
- Widely used across the site already and MQTT-Python libraries are well maintained and readily available.





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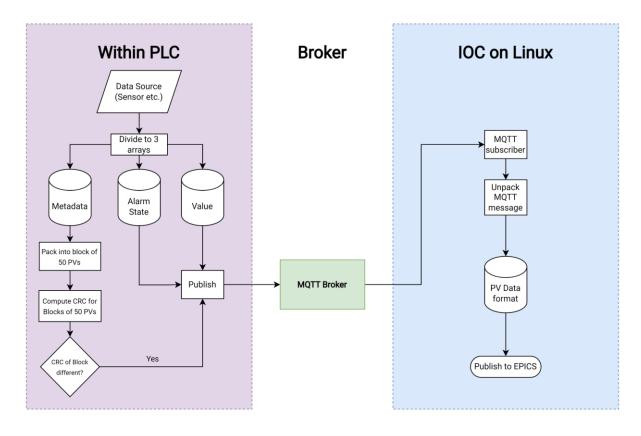








Interface Implementation







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On PLC

- We obtain data from the system inputs
- · We populate a PV structure with the data.
- Publish all real values in one go: [1.23,2.4,3.4,4.5 ...]
- Publish all alarm state in one go: [0,1,2,3,0,0,0,1,3 ...]
- Rest of the PV structure is packed back-to-back into a single message, split into blocks of 50: {"name":"test","unit":"m"...}...}...
- Compute checksum of a PV block, if it has changed since last time publish the new block.
- · Periodically resend all meta-data.

On the IOC server

- Subscribe to alarm, value and pseudo-static data topics.
- Unpack the arrays into individual PVs and update them when new PV values are obtained for each PV.

Performance

Model variant	50 PVs	1000 PVs
NX	33 updates/s	13 updates/s
NJ & NJ (generic)	20 updates/s	8 updates/s









