



TwinCAT BSD

Virtual Machines and Ansible Provisioning

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Beckhoff TwinCAT BSD (Tc/BSD)

A replacement for Windows on your Beckhoff PLCs

TwinCAT/BSD is a TwinCAT3 runtime replacement for Beckhoff PLCs.

- Windows → FreeBSD!
- Remote Desktop → ssh!
- Install .exe for dependency → package manager!
- Click to configure → *version controllable* configuration files!

What could this lead to?

- Centralized management and provisioning.
- EPICS IOCs and other custom software on the PLC.
- Software/hardware-in-the-loop testing.



TwinCAT BSD Virtual Machines

Virtual machines (VMs) are now simple to create, too!

Using VirtualBox, we can make new PLC VMs in a few simple steps.

- Download a Beckhoff-provided CD image (.iso).
- Run a script to tell VirtualBox the VM details.

```
$ ./create_tc_bsd_vm.sh test-plc-01
```
- Follow through with a couple installation steps.
- Reboot and then log in to the VM!
- Download a PLC program through XAE and run it.



TwinCAT BSD and Ansible

Provision the VM or an actual Tc/BSD PLC with Ansible!

With SSH access, we can centrally manage the VM.

We provide an example playbook that allows for:

- Bootstrapping to install required Ansible dependencies.
- Customizing bash to show the system state: config mode/run mode.
- Installing user-specified required libraries, packages, and tools.
- Adding, modifying, or removing ADS routes on the PLC.
- Configuring the firewall to let ADS traffic through.
- Customizing settings such as heap memory and locked memory size.



A N S I B L E

Thank you for your time.

If this is of interest to you, please stop by my poster!

Sample repository on GitHub:

<https://github.com/pcdshub/twincat-bsd-ansible>

