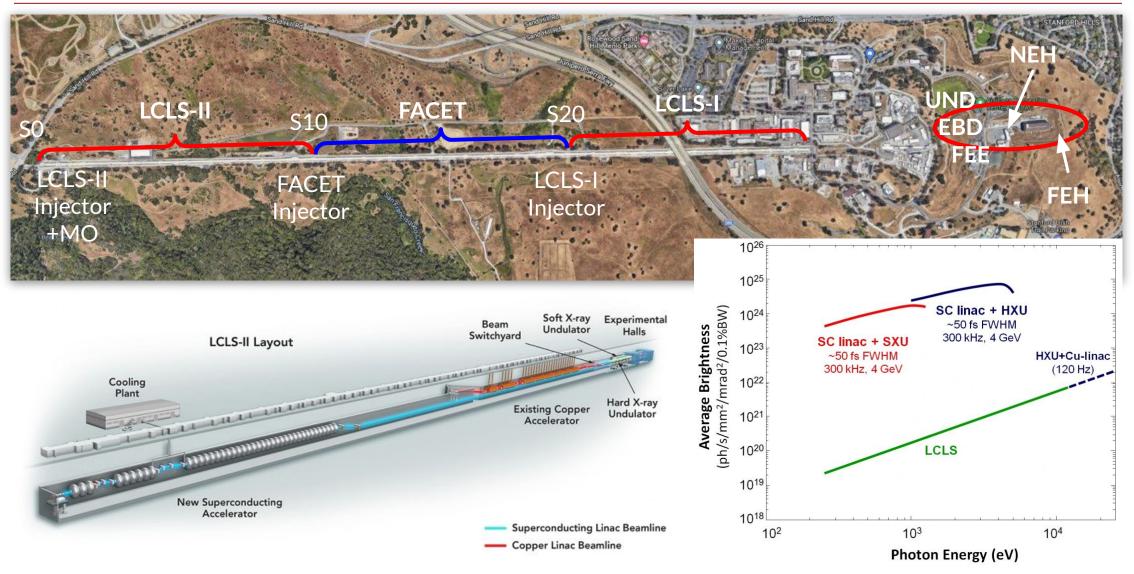
The LCLS-II Experiment Control System CALEPCS CAPE TOWN 2023

Daniel Flath, Margaret Ghaly, Tyler Johnson, Kenneth Lauer, Zachary Lentz, Márcio Paduan Donadio, Alex Wallace, Jing Yin





LCLS-II Overview



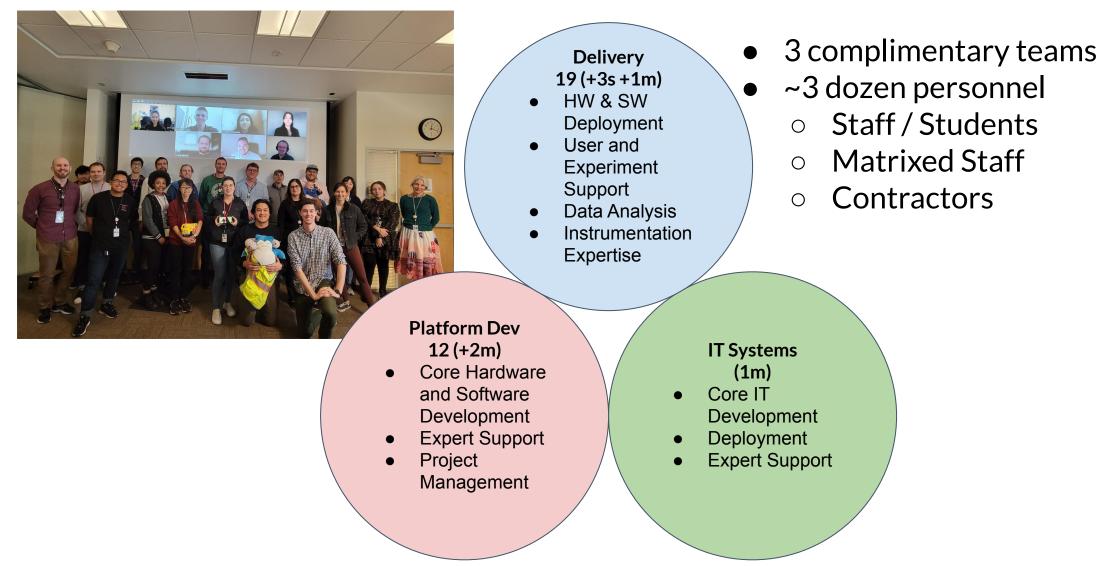
LCLS-II TTO KPP Progress, Sept 23, 2023

(TTO KPP = Transition To Operations, Key Performance Parameters)

Performance Measure	Threshold (5 kW beam)	Objective (120 kW beam)	Measurements
Variable gap undulators	2 (soft and hard x-ray)	2 (soft and hard x-ray)	
Superconductin	ig linac-based FEL system		
Superconducting linac electron beam energy	3.5 GeV 🗹	≥ 4 GeV	Spectrometer bend (magnet strength, screen)
Electron bunch repetition rate	93 kHz 🗹	929 kHz	BPM's, laser rate
Superconducting linac charge per bunch	0.02 nC	0.1 nC 🗹	Toroid, Faraday cup
Photon beam energy range	250-3,800 eV	200-5,000 eV	Absorption edges, spectrometer
High repetition rate capable end stations	≥ 1 ✓	≥2 ✓	N/A
FEL photon quantity (10 ⁻³ BW) per bunch	5x10 ⁸ (10x spontaneous) @2,500 eV	> 10 ¹¹ @ 3,800 eV	Gas energy monitor, GMD, Spectrometer
Normal conduc	cting linac-based system		
Normal conducting linac electron beam energy	13.6 GeV 🔽	15 GeV 🗹	Spectrometer bend (magnet strength, screen)
Electron bunch repetition rate	120 Hz 🔽	120 Hz 🗹	BPM's, laser rate
Normal conducting linac charge per bunch	0.1 nC	0.25 nC 🔽	Toroid, Faraday cup
Photon beam energy range	1-15 keV 🔽	1-25k eV 🗹	Absorption edges, spectrometer
Low repetition rate capable end stations	≥ 2	≥3 ✓	N/A
FEL photon quantity (10 ⁻³ BW ^a) per bunch	10 ¹⁰ (lasing @ 15 keV)	> 10 ¹² @ 15 keV	Gas energy monitor, GMD, Spectrometer

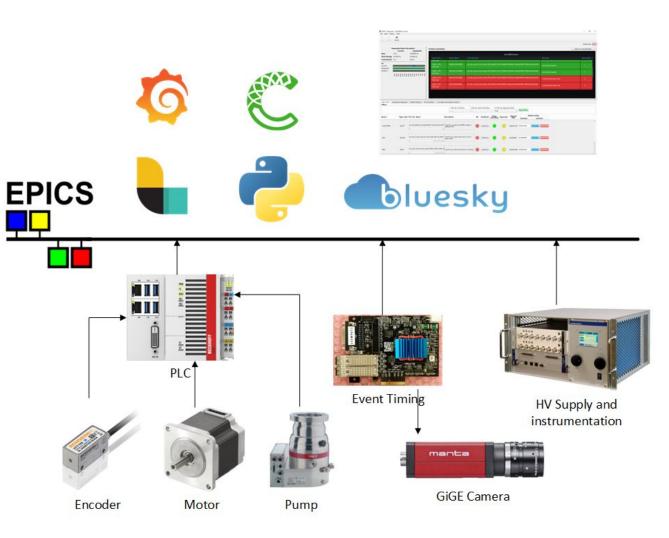
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ECS Team



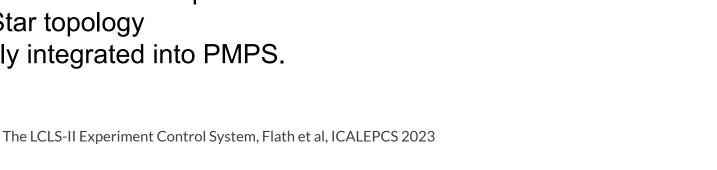
LCLS-II ECS Overview

- The controls core system has been redesigned for the LCLS-II beam under XTES and L2S-I projects. Performance verified:
 - EBD, FEE
 - TMO
 - RIX.
- Controls system and subsystems
 - Preemptive Machine Protection
 - Motion
 - Vacuum
 - Lasers
 - Sensors
 - EPICS
 - Logging and Alerts
 - User Interfaces

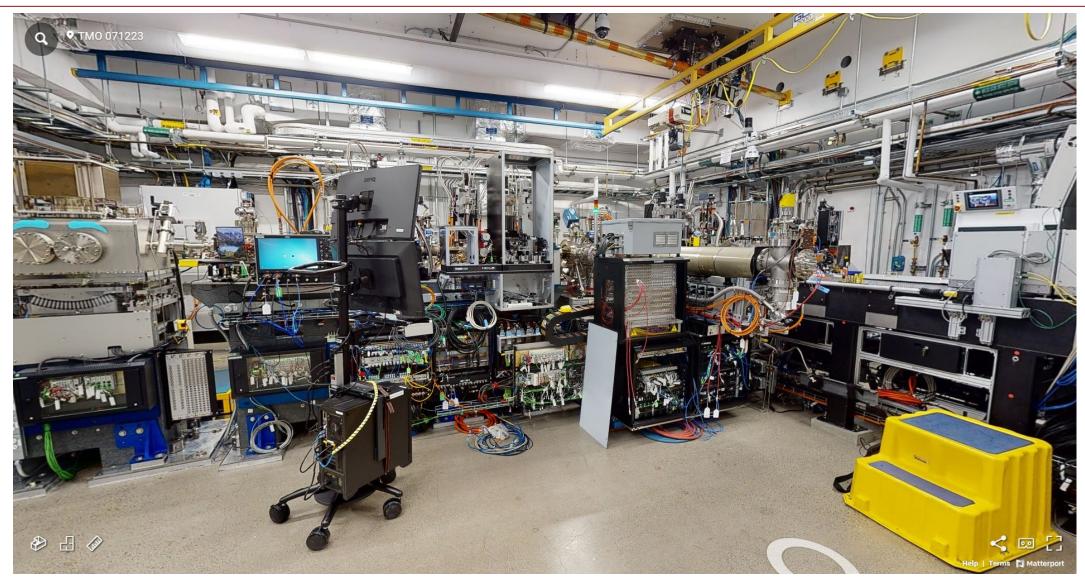


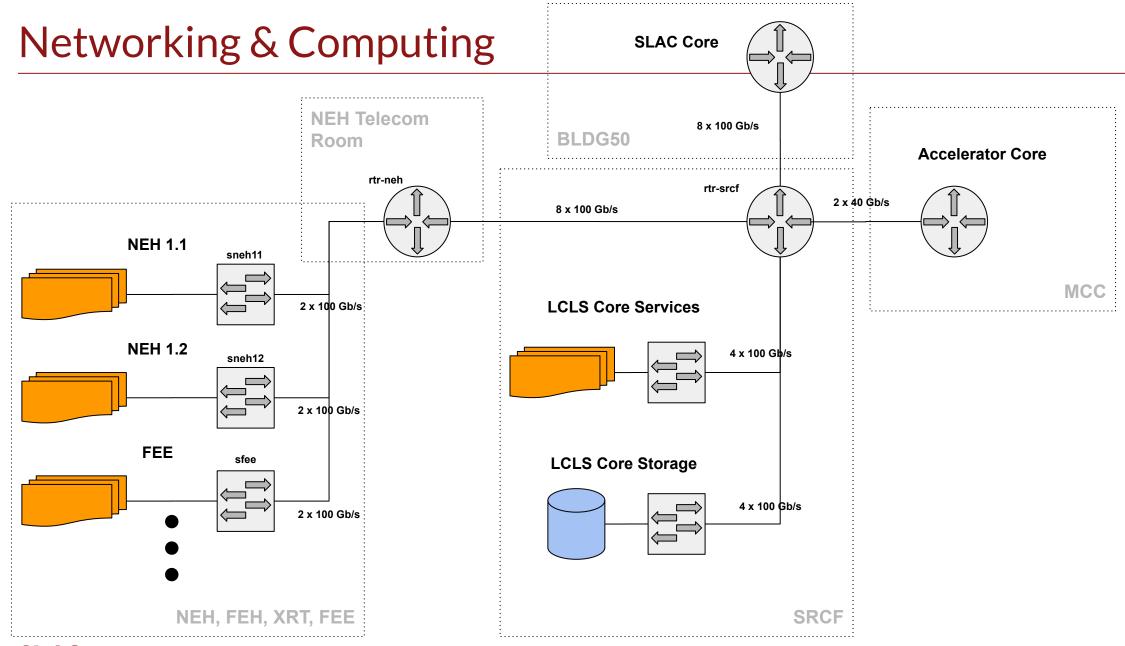
LCLS-II ECS Platform - Hardware

- Controls are mounted on DIN rails on the device.
 - Motion terminals
 - IO Terminals
 - Power distribution
 - 24V, 48V from DCT
 - DIN rail DC-DC converters modules for other voltage requirements.
- Control interface connection
 - Power (24V, 48V)
 - EtherCAT
- EtherCAT distribution junction
 - Connects all components to Motion PLC
 - Star topology
- Fully integrated into PMPS.



LCLS-II ECS - Example Installation - TMO





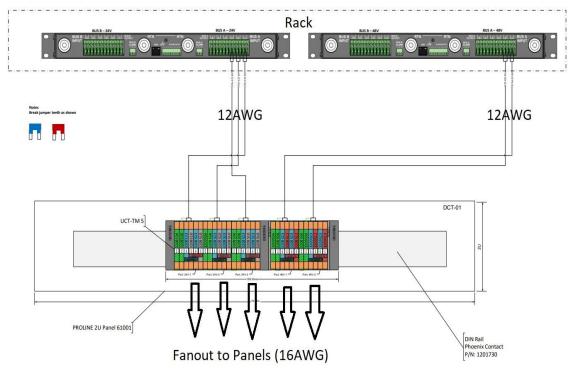
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Low-voltage DC Power System

- Provides a distributed low voltage power delivery system for controls
- Using high current AC-DC rectifiers to convert to 24VDC or 48VDC, easy to swap.
- Distribute 24VDC and 48VDC using ICT distribution unit
- 15A DC channels are individually controlled and monitored remotely

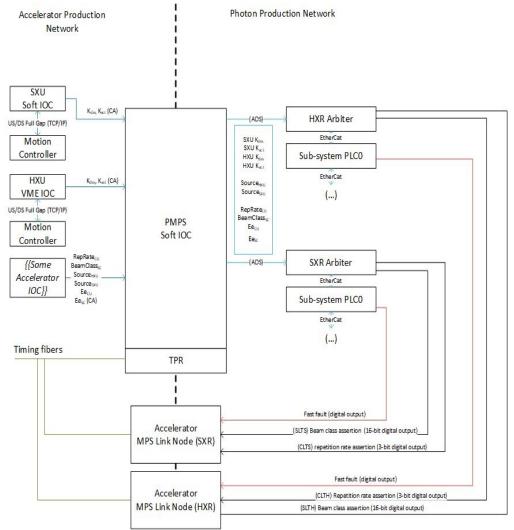






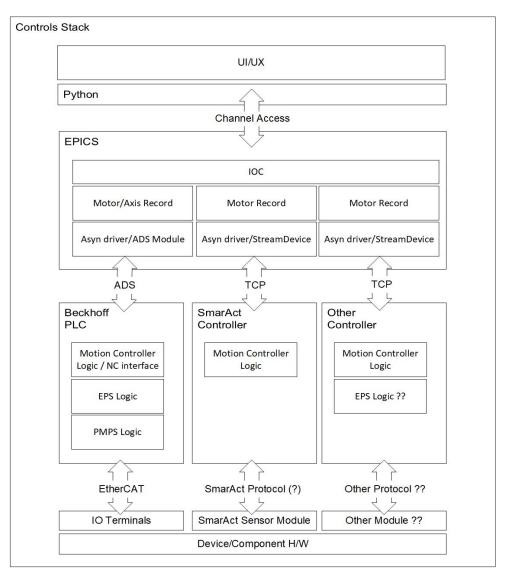
Pre-emptive Machine Protection System

- PMPS utilizes PLC controllers integrating various actuators, vacuum transducers, absolute encoders, dry-contact switches, flowmeters, and temperature sensors to control and monitor device states and beam parameters through the EtherCAT bus.
- Preemptive and reactive elements are kept separate.
- PLC code framework for implementing new devices, interlocks and transition manager.
- Dedicated EPICS IOC for relaying undulator K, electron energy, and active beamclass to the PMPS



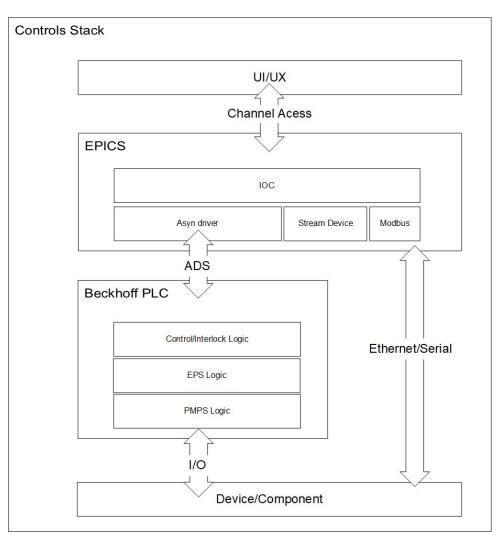
Motion System

- Axis coordination and basic automation
- EPS Equipment Protection System
 - Prevent crashes, collisions, damage
- PMPS Interface
 - Provide timely readbacks to PMPS via Beckhoff EtherCAT interface
 - State Mover
 - Prevent unsafe states preemptively
 - BPTM
 - Ensures safe beam condition before transitions.
 - MPS reactive fault via digital output



Vacuum System

- Integration of all vacuum devices all the way to EPICS and PyDM.
- Vacuum supported devices
 - Gauges: hot cathodes, cold cathodes, pirani, combo gauges, rad hard gauges.
 - Pumps: Ion pumps (gamma and nextorr), Turbo pumps (Pfieffer, Leybold, Ebara, Agilent), Roughing pumps.
 - Valves: Various pneumatic valves, Pfeiffer EVR116, MKS 248 variable valve, Motorized valves.



Thank You!

- ECS and LCLS teams
- SLAC (esp. AD/TID/LCLS2), and the DOE Office of Science
- Collaborators, especially at NSLSII and the ESS
- Many people in this room or their colleagues who have participated in our many reviews and given invaluable insight and encouragement

See for more detailed content: WE1BCO04, WE1BCO07, MO4BCO06, TUPDP129