



FREIA Laboratory in Uppsala, Sweden, is a leading laboratory in accelerator R&D. It has its own helium liquefaction plant, two test cryostats (horizontal and vertical), RF power sources to feed the RF superconducting cavities as well as power converters and energy extraction system for testing the superconducting magnets. All these systems and related instrumentation are controlled from EPICS with Control System Studio (CSS/Phoebus) as the main user interface.

Equipment

| Subsystem | Interface | Device Support | Epics records | Archived PVs |
|---|--|------------------------------------|---------------|--------------|
| Helium liquefier plant | Ethernet Siemens PLC | S7plc, s7nodave, modbus | ~1000 | 750+ |
| Horizontal Cryostat HNOSS | Ethernet Siemens PLC | S7plc, s7nodave | ~5500 | 800+ |
| Vertical Cryostat Gersemi | Ethernet Siemens PLC | S7plc, s7nodave | ~10000 | ~3000 |
| Cryomodule + Valve box | Ethernet Siemens PLC | S7plc | ~1500 | ~300 |
| RF Power Amplifier DB Eletronica | Ethernet Siemens PLC | S7plc | ~500 | ~250 |
| RF Power Amplifier Electrosys | Ethernet Proprietary µcontroller | snmp | ~500 | ~220 |
| Magnet power supply ^{*)} | Ethernet Software gateway | stream, fgcepics | ~2100 | ~100 |
| Energy extraction system | Ethernet | modbus | ~180 | 0 |
| Fast interlock | Ethernet cRIO | NI Epics IO server | ~200 | ~25 |
| Slow interlocks | Ethernet Siemens PLC | S7plc | ~1100 | 0 |
| Radiation monitoring Timing generator ^{**)} | Ethernet cPCI | stream, MRF hardware support | ~500 ~550 | ~25 ~50 |
| LLRF ^{**)} | µTCA | sis8300llrf | ~5000 | ~850 |
| RF cavity tuning system ^{**)} | EtherCAT Beckhoff | ecmc, ecmccfg, ethercatmc | ~450 | ~50 |
| Other instrumentation | Ethernet | stream, pydev, modbus, S7plc | 13000+ | ~700 |

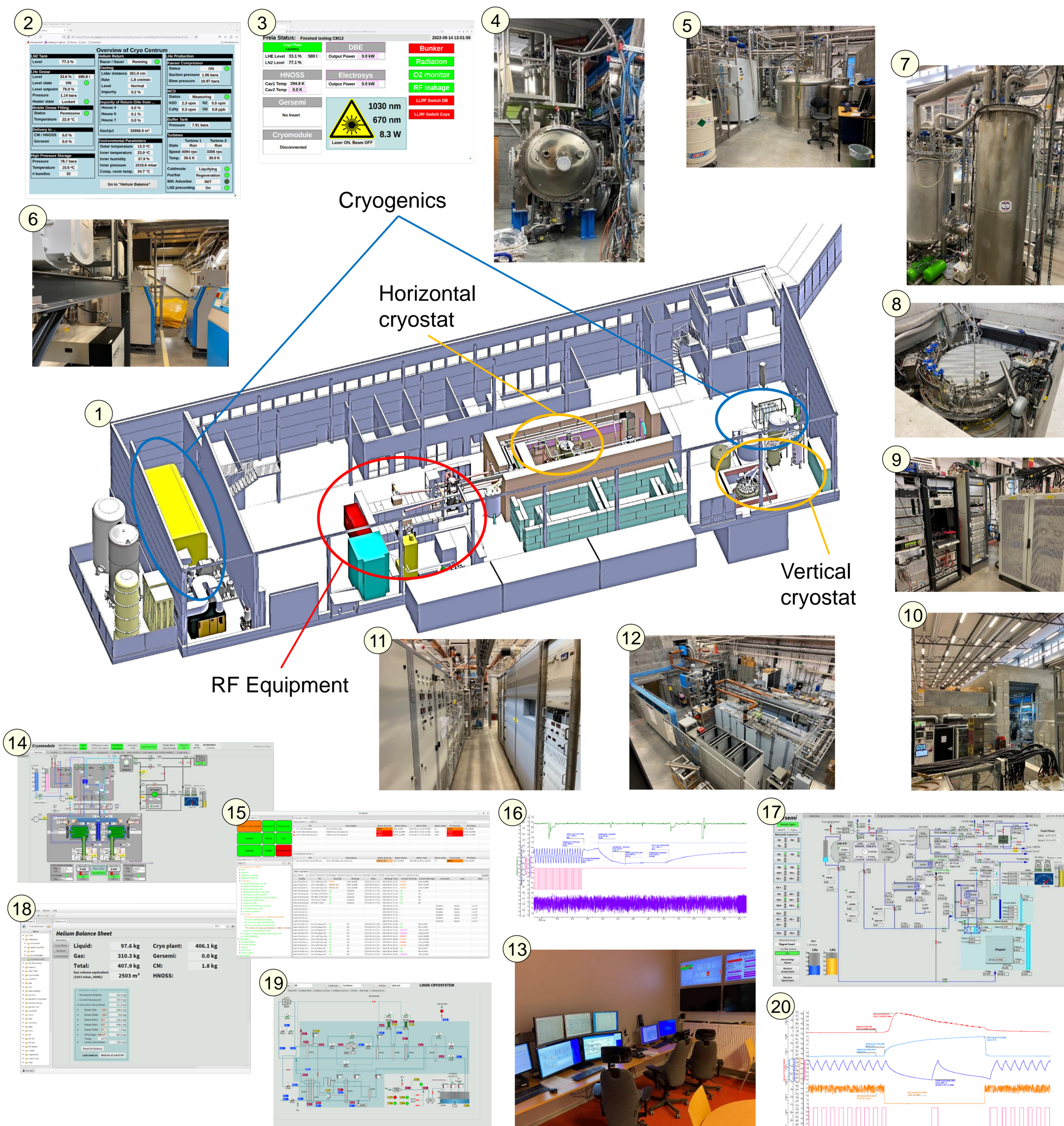


Figure 1: FREIA Laboratory: 1 – general layout; 2,3 – status displayed in the web browser; 4 – HNOSS, 5 – Linde cold box and the dewar, 6 – compressor room; 7,8 – Gersemi; 9 – magnet power supplies and energy extraction system; 10 – the bunkers; 11,12 – high power RF amplifiers and RF distribution; 13 – the control room; 14-20 – CSS/Phoebus screen dumps.

Table 1: Main subsystems and instrumentation controlled via EPICS.

^{*)} Developed at CERN, including EPICS support

^{**)} On loan from ESS for the tests of double-spoke cavity cryomodules

EPICS in numbers

| | |
|---------------------------------|---------------------------------------|
| Epics records | 43000+ |
| Main device support types | S7plc, s7nodave, stream |
| IOCs | 30+ |
| IOC's hosts | ~10 |
| Operator consoles (CSS/Phoebus) | 6 |
| Devices in the control network | 150+ |
| Archived Process Variables | Short term: 5000+ Long term: 7000+ |

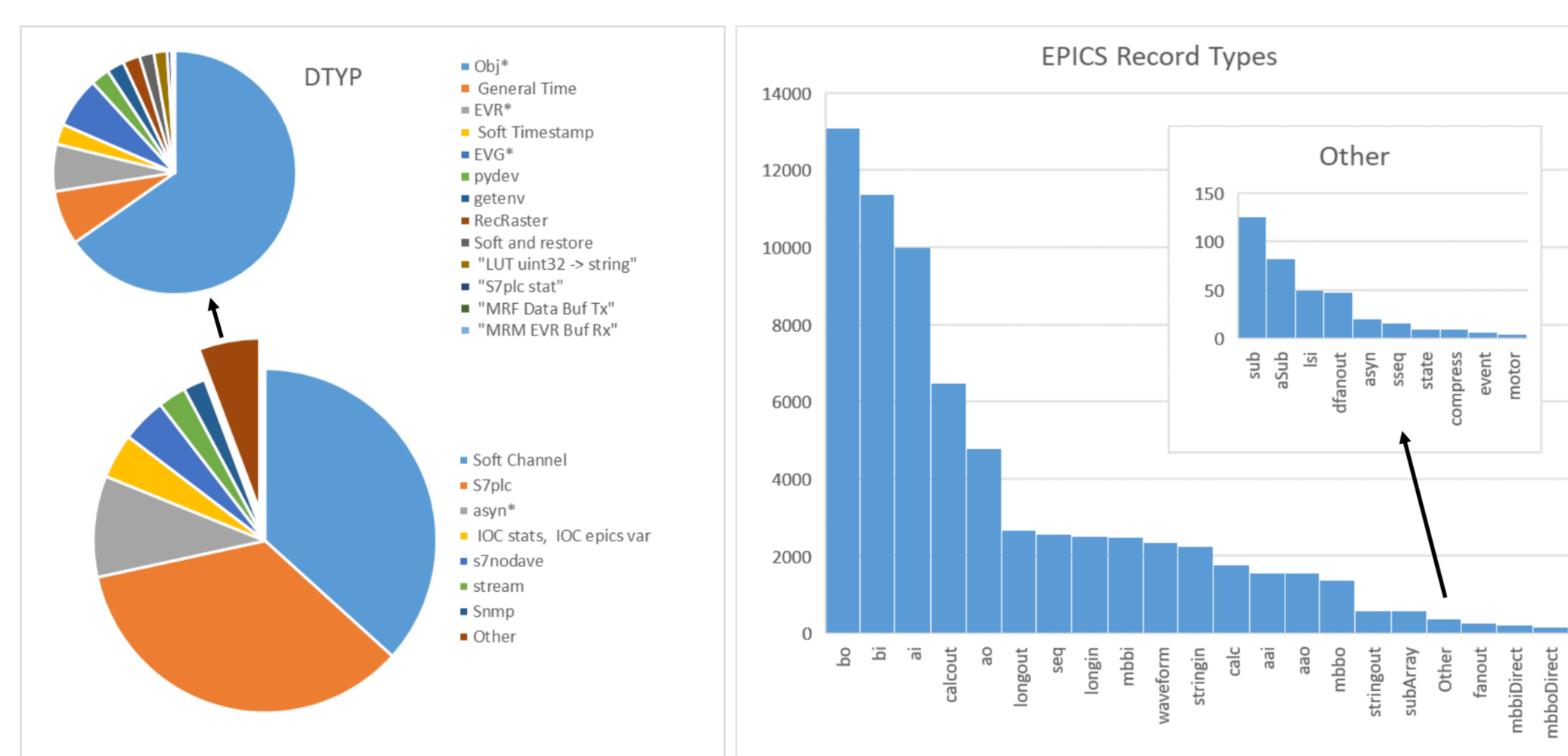


Figure 2: Total distribution of EPICS records according to DTYP field and record type.

| PV Count | Connected | Event Rate | Data Rate (GB/day) | Engine write thread(s) |
|----------|-----------|------------|--------------------|------------------------|
| 5403 | 5137 | 519.95 | 0.83 | 0.03 |
| 7374 | 7207 | 45.96 | 0.08 | 0.05 |

Figure 3: Excerpt from the EPICS Archiver Appliance metrics.

Services

- Archiver (Archiver Appliance)
- Alarm server (CSS/Phoebus)
- Channel Finder + RecSync
- Save/Restore
- Scan Server
- CA gateway between the control and the office network
- Display Builder Web Runtime
- Electronic logbook (Olog) – under tests

The Main Goals – Why EPICS

- Uniform access to all subsystems in the lab
- Common services for archiving, alarms, remote access
- Possibility to add new equipment with minimum effort
- Use the same control system as our main partner (ESS)
- Use a well established, widely used, open source control system

Experience

- Quite a steep learning curve
- Received significant help from the EPICS community and our partners (ESS, CERN)
- Managed to integrate with EPICS nearly all systems with very limited manpower
- The use of the ESS EPICS Environment Build System (E3) made building and maintenance of EPICS modules relatively simple
- We found the IOC programs that we have built and deployed to be very reliable
- The sequencer program running inside the IOC turned out to be very useful, especially when the automation task involved process variables distributed across a number of subsystems
- We appreciate the recent improvements in EPICS documentation

Future plans

- Migration to Olog log-book
- Migration from Centos 7 to Rocky alternative Alma Linux distribution
- Start to use PV Access
- OPC UA for PLC integration
- GitHub Actions for CI/CD
- Integration of new equipment for the upcoming projects