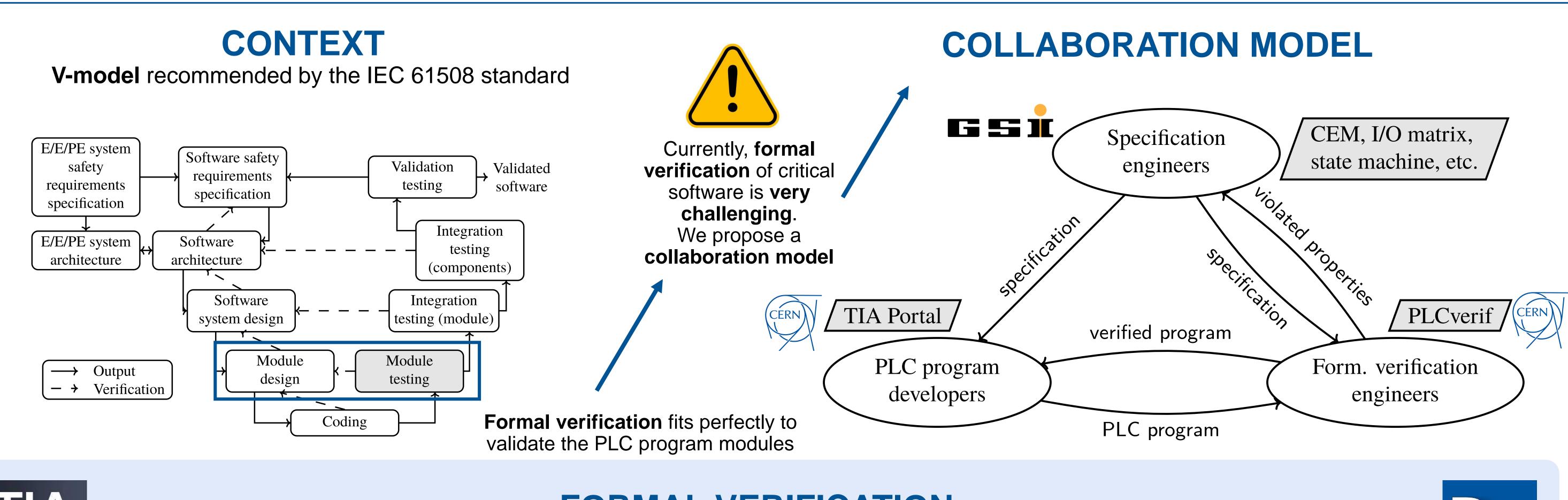
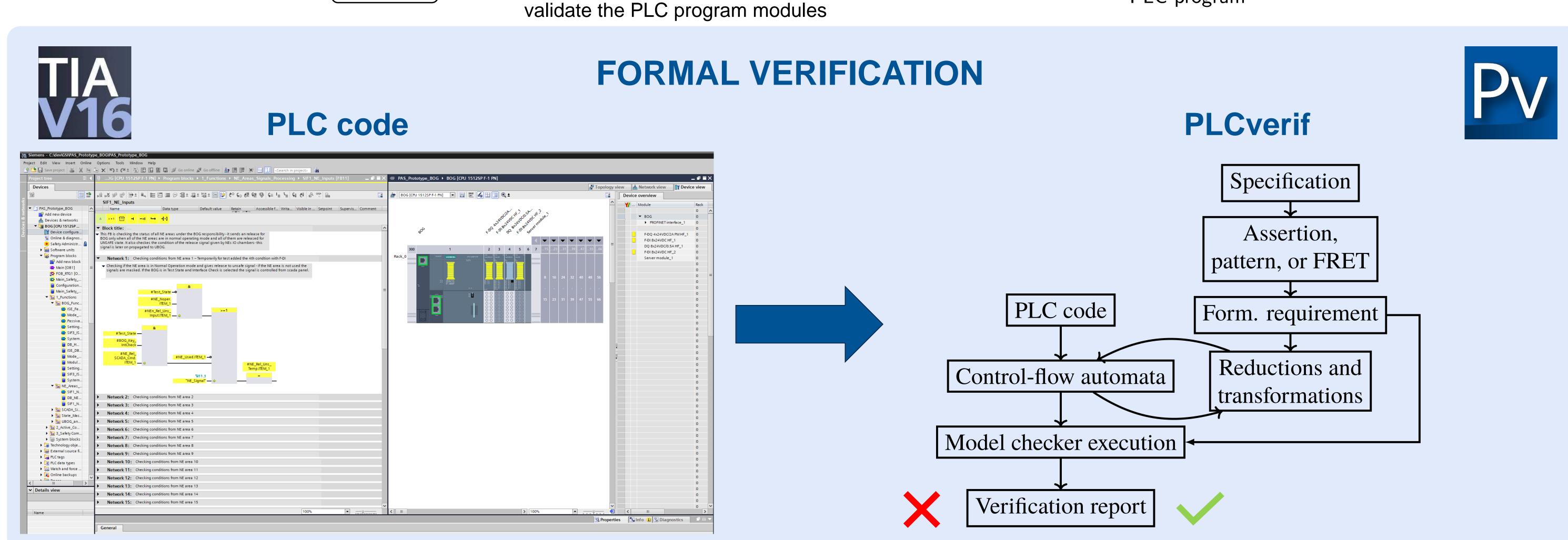


WIEN

Working Together for Safer Systems: A Collaboration Model for Verification of PLC Code

Ignacio D. Lopez-Miguel, TU Wien, Vienna, Austria Borja Fernández Adiego, Enrique Blanco Viñuela, CERN, Geneva, Switzerland Matias Salinas, Christine Betz, GSI, Darmstadt, Germany Ignacio.lopez@tuwien.ac.at, borja.fernandez.adiego@cern.ch, M.Salinas@gsi.de TUPDP001



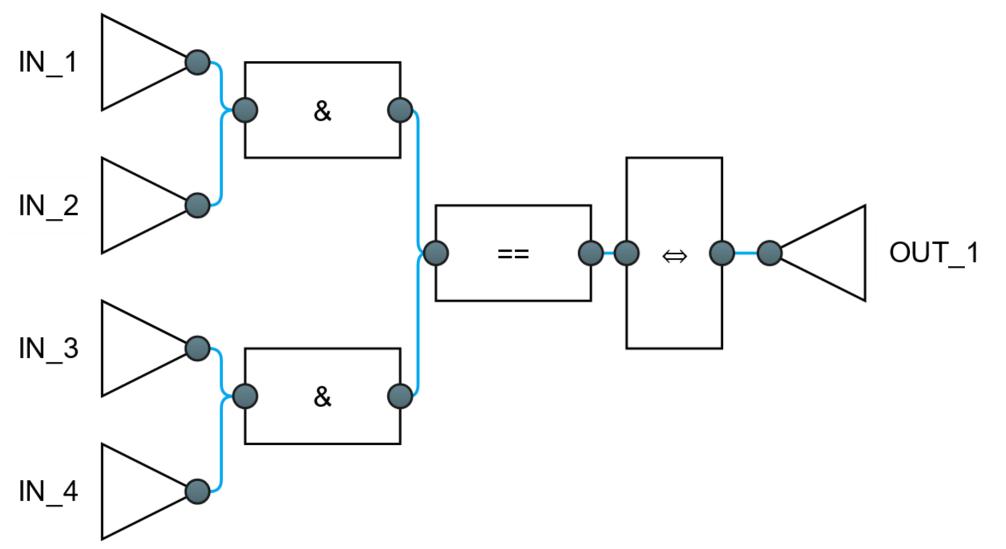


EXAMPLES OF SPECIFICATION FORMALISMS

I/O matrix

		Outputs	
		Out_1	Out_2
Inputs	In_1	Reset	Reset
	In_2	Set	Reset
	In_3	Set	Set

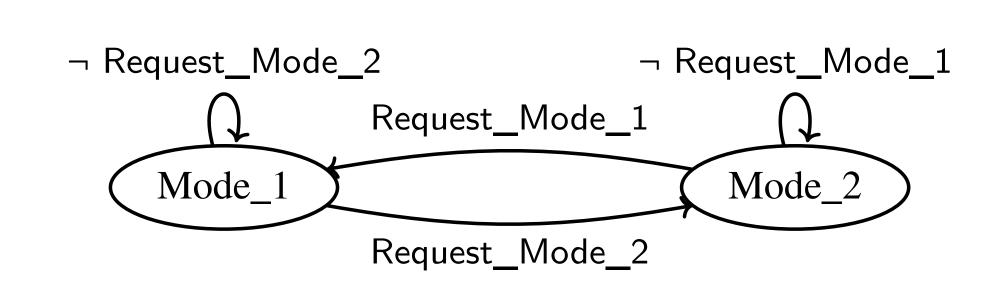
Logic diagram (grassedit)



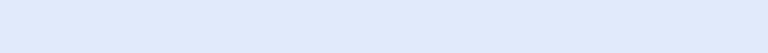
Formalisms recommended by the IEC 61511 standard

CASE STUDY: FAIR

State machine







PERSONNEL ACCESS SYSTEM

Safety-critical application

- It prevents personnel from enter
- It prevents personnel from entering areas exposed to particle beams and their radiation
- Controls architecture based on S7-1500F PLCs
- Developed using TIA Portal v16 programming environment

RESULTS

- Win-win situation for all counterparts
- GSI:
 - Found discrepancies between the code and the specification → fixed
 - Improved specification and code
 - Better understanding of the code
 - Knowledge transfer in formal verification

CERN

Improved PLCverif

